

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

Work Order ID 158518

Friday, March 24, 2017 11:20:28 AM

158518

Page 2

Item ID: D212-803-215 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Left Hand Pilot in Command - Medium/Standard Design, Complete 212/412
Start Date: 3/24/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 4/7/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference: scheduled/c

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00					DAS 28 9-89	MAR 27 2017	
130 *130* Packaging Packaging	Packaging Memo Identify and pack for shipping as per PPP D212-803-215 Location: F9019 PPP Rev: _____	0.00 0.00					DAS 27 9-89	MAR 28 2017	
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00					DAS 21 9-89	MAR 28 2017	

DAS
21
9-89

MAR 28 2017

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Friday, March 24, 2017 11:20:27 AM

158518

D212-803-215

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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DAS 27
9-89

D5155-043

DAS 27

D5156-5

DAS
27
9-89

D5156-7

AS : DAS
6 : 27
89 : 9-89

MS171599

12

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Work Order ID: 158518

158518

Parent Item: D212-803-215

D212-803-215

Parent Item Name: Left Hand Pilot in Command - Medium/Standard Design, Complete 212/412

Start Date: 3/24/2017

Required Date: 4/7/2017

Start Qty: 1.00

Required Qty: 1.00

27ET51-T Manufactured No

110 Each 3.0000 1 1

27ET51-T

Switch

**

Location

Loc Qty

Loc Code

ST580

3

153253

1

156045

1

156048

1

DAS
28
9-89

MAR 27 2017

DAS
27
6 9-89
9-89

30-037-26 Purchased No

110 Each 12.0000 3 3

30-037-26

Diode Assembly

**

Location

Loc Qty

Loc Code

ST580

12

m136745

12

DAS
28
9-89

MAR 27 2017

DAS
27
6 9-89
9-89

30-037-3 Purchased No

110 Each 5.0000 2 2

30-037-3

Diode Assembly

**

Location

Loc Qty

Loc Code

ST580

5

m136216

5

DAS
28
9-89

MAR 27 2017

DAS
27
6 9-89
9-89

AN961-6T NAS1149F0463P Purchased No

110 Each 111.0000 3 3

AN961-6T

Washer

**

Location

Loc Qty

Loc Code

ST321

111

123314

111

DAS
28
9-89

MAR 27 2017

DAS
27
6 9-89
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Parent Item: D212-803-215

D212-803-215

Parent Item Name: Left Hand Pilot in Command - Medium/Standard Design, Complete 212/412

Start Date: 3/24/2017

Required Date: 4/7/2017

Start Qty: 1.00

Required Qty: 1.00

M39029/32-247

Purchased

No

110

Each

10.0000

2

2

M39029/32-247

Socket

**

MAR 27 2017

DAS
6
9-89

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST565

10

M134575

10

MS21042L06

Purchased

No

110

Each

144.0000

3

3

MS21042L06

Nut

**

MAR 27 2017

DAS
6
9-89

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

OVER007

50

m137061

50

ST303

94

m136741

94

MS21042L3

Purchased

No

110

Each

1,647.000

1

1

MS21042L3

Nut

**

MAR 27 2017

DAS
6
9-89

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FP001

100

m135945

100

GA

213

m134360

102

M136665

111

OVER007

300

m134360

0

M136665

300

ST303

1034

M136554

33

M136838

1

m137073

1000

Friday, March 24, 2017 11:20:28 AM

Shop Packet Print

Page 5

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐							
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval				
Description Work Order Deviation				Disposition				Completed By			
Root Cause				FAULT CATEGORY							
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabelled ☐ Fit/Function ☐ Misaligned/off center ☐		Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	
OTHER : _____											

Picklist Print

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Page 6

Work Order ID: 158518

158518

Parent Item: D212-803-215

D212-803-215

Parent Item Name: Left Hand Pilot in Command - Medium/Standard Design, Complete 212/412

Start Date: 3/24/2017

Required Date: 4/7/2017

Start Qty: 1.00

Required Qty: 1.00

MS21044N04

Purchased

No

110

Each

30.0000

2

2

MS21044N04

Nut

DAS
28
9-89

Location

Loc Qty

Loc Code

ST302

30

m135530

5

m136787

25

**

MAR 27 2017

DAS
6
9-89

DAS
27
9-89

MS21919WDG10

Purchased

No

110

Each

7.0000

1

1

MS21919WDG10

Clamp

DAS
28
9-89

Location

Loc Qty

Loc Code

ST293

7

m128993

7

**

MAR 27 2017

DAS
6
9-89

DAS
27
9-89

MS21919WDG19

Purchased

No

110

Each

7.0000

1

1

MS21919WDG19

Clamp

DAS
28
9-89

Location

Loc Qty

Loc Code

ST292

7

m135133

7

**

MAR 27 2017

DAS
6
9-89

DAS
27
9-89

MS24523-27

Purchased

No

110

Each

5.0000

1

1

MS24523-27

Switch

DAS
28
9-89

Location

Loc Qty

Loc Code

ST290

5

m135055

1

m136702

4

**

MAR 27 2017

DAS
6
9-89

DAS
27
9-89

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Shop Packet Print

Page 6

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					

Picklist Print

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Page 7

Work Order ID: 158518

158518

Parent Item: D212-803-215

D212-803-215

Parent Item Name: Left Hand Pilot in Command - Medium/Standard Design, Complete 212/412

Start Date: 3/24/2017

Required Date: 4/7/2017

Start Qty: 1.00

Required Qty: 1.00

MS24693-S7

Purchased No

110

Each

61.0000

2

2

MS24693-S7

Screw

DAS
28
9-89

Location

Loc Qty

Loc Code

ST287

61

m129278

61

110

Each

127.0000

4

4

MS24693-24B

Purchased No

MS24693-24B

Screw

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

100

m134676

100

ST288

27

m134676

27

110

Each

35.0000

1

1

MS27039-1-07

Purchased No

MS27039-1-07

Screw

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

2

125654

2

ST281

33

m135948

33

110

Each

5.0000

1

1

MS27212-1-3

Purchased No

MS27212-1-3

Terminal Board

DAS
28
9-89

Location

Loc Qty

Loc Code

ST275

5

m135101

5

**

**

**

**

MAR 27 2017

MAR 27 2017

MAR 27 2017

MAR 27 2017

DAS
27
9-89

DAS
6
9-89

DAS
6
9-89

DAS
27
9-89

DAS
6
9-89

DAS
27
9-89

DAS
6
9-89

DAS
27
9-89

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER :					

Picklist Print

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Page 8

Work Order ID: 158518

158518

Parent Item: D212-803-215

D212-803-215

Parent Item Name: Left Hand Pilot in Command - Medium/Standard Design, Complete 212/412

Start Date: 3/24/2017

Required Date: 4/7/2017

Start Qty: 1.00

Required Qty: 1.00

MS3126E16-99P

Purchased

No

110

Each

16.0000

2 2

MS3126F16-99P

Socket

**

MAR 27 2017

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST272

16

m136745

4

m136834

6

m136948

6

MS3120E16-99S

Purchased

No

110

Each

5.0000

1 1

MS3120F16-99S

Socket

**

MAR 27 2017

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST272

5

m136134

5

MS3373-A1

Purchased

No

110

Each

13.0000

3 3

MS3373-A1

Strip

**

MAR 27 2017

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST272

13

m136267

4

m136685

9

NAS1149D0363J

Purchased

No

110

Each

477.0000

2 2

NAS1149D0363.I

Washer

**

MAR 27 2017

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

111

m134055

111

ST260a

100

m137061

100

ST263

266

m136781

266

Friday, March 24, 2017 11:20:28 AM

Shop Packet Print

Page 8

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																			
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Misidentified ☐	Past Due ☐																																																																										

Monday, March 27, 2017 7:40:08 AM

Page 1

Setup Start *NS1*

Stop *NS2*

Stop *NS2*

Customer:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____ **Run** **Start** ***NR1***
 QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop** ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
-----------------	---------------------

DSI9728 A

IIN-D212-803

D

100	Document Control	0.00
-----	------------------	------

100

DOCUMENT CONTROL

DC

Memo	0.00
-------------	-------------

Doc.Control -USB or Paperwork

Photocopy blue file and type labels per PPP D212-803-215 CHG001

110	Pick Kit	0.00
-----	----------	------

1 1 0

Packaging

Memo	0.00
-------------	------

Packaging

7. PARTS LIST - MEDIUM COLLECTIVE HEAD KITS

Qty -211	Qty -213	Qty -215	Qty -217	Qty -219	Qty -221	Qty -223	Part Number	Description
X							D205-803-211	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
	X						D205-803-213	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
		X					D212-803-215	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
			X				D212-803-217	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
				X			D212-803-219	LEFT HAND PILOT IN COMMAND, EAGLE SINGLE
					X		D205-803-221	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
						X	D205-803-223	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
1	1						D5155-041	CO-PILOT COLLECTIVE HEAD ASSEMBLY (205)
		1	1				D5155-043	CO-PILOT COLLECTIVE HEAD ASSEMBLY (212)
				1			D5155-045	CO-PILOT COLLECTIVE HEAD ASSEMBLY (EAGLE SINGLE)
					1	1	D5155-047	CO-PILOT COLLECTIVE HEAD ASSEMBLY (205 WITH THE 204-001-290-5 STICK AND THROTTLE ASSY INSTALLED)
1	1			1	1	1	D5156-1	FACE PLATE
1	1			1	1	1	D5156-3	FACE PLATE
		1	1				D5156-5	FACE PLATE
		1	1				D5156-7	FACE PLATE
1	1			1	1	1	D4410-9	TRIGGER
1	1			1	1	1	D5055-1	PLACARD
1	1	1	1	1	1	1	D5055-3	PLACARD
		1	1				D5055-5	PLACARD
		1	1				D5055-7	PLACARD
		1	1				D5055-9	PLACARD
1	1	1	1	1			D4411-7	PLACARD
		1					27ET51-T	SWITCH (ALT P/N 212-075-153-3)
1					1		2PB744-T2	SWITCH
		3					30-037-26	DIODE ASSEMBLY
		2					30-037-3	DIODE ASSEMBLY
1	1			1	1	1	AN565F8H9	SETSCREW
		1					AN961-6T	WASHER
1					1		51MXY-5-J	SWITCH
17		AR (21)			17		C100E2-39	SWITCH
17		AR (21)			17		M39029/31-240	PIN
		AR (2)					M39029/32-259	SOCKET
		AR (2)					M39029/31-228	PIN
		AR (2)					M39029/32-247	SOCKET
1	1			1	1	1	MS20253-1-065	PIN
		3					MS21042L06	NUT
1	1			1	1	1	MS21042L08	NUT
1	1	1	1	1	1	1	MS21042L3	NUT
		2					MS21044N04	NUT
1	1	1	1	1			MS21919WDG10	CLAMP
		1	1	1			MS21919WDG19	CLAMP
1	1						MS21919WDG20	CLAMP
		1					MS24523-27	SWITCH
		2					MS24693-S7	SCREW
4	4	4	4	4	4	4	MS24693-24B	SCREW
1	1	1	1	1	1	1	MS27039-1-07	SCREW
		1					MS27212-1-3	TERMINAL BOARD
1					1		MS3126E14-19P	PLUG
1					1		MS3120E14-19S	SOCKET
		2					MS3128E16-99P	PLUG
		1					MS3120E16-99S	SOCKET
		3					MS3373-A1	STRIP
2	2	2	2	2			NAS1149D0363J	WASHER
					2	2	MS24665-289	COTTER PIN
1	1	1	1	1	1	1	D212-803	KIT PAPERWORK

4.0 PARTS LISTS

REFERENCE ONLY

Amend Parts Lists for the following kits per tables below.

4.1 Large Collective Head Kits

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D205-803-011	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
	X				D205-803-013	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
		X			D212-803-015	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
			X		D212-803-017	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
				X	D212-803-019	LEFT HAND PILOT IN COMMAND, EAGLE SINGLE
1	1				MS171539	PIN
		1	1	1	MS171599	PIN

4.2 Small Collective Head Kits

Qty -111	Qty -113	Qty -115	Qty -117	Qty -119	Part Number	Description
X					D205-803-111	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
	X				D205-803-113	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
		X			D212-803-115	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
			X		D212-803-117	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
				X	D212-803-119	LEFT HAND PILOT IN COMMAND, EAGLE SINGLE
1	1				MS171539	PIN
		1	1	1	MS171599	PIN

4.3 Medium Collective Head Kits

Qty -211	Qty -213	Qty -215	Qty -217	Qty -219	Part Number	Description
X					D205-802-211	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
	X				D205-803-213	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
		X			D212-803-215	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
			X		D212-803-217	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
				X	D212-803-219	LEFT HAND PILOT IN COMMAND, EAGLE SINGLE
1	1				MS171539	PIN
		1	1	1	MS171599	PIN

DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	HS	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9728	SHEET 3 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.		LH PIC INSTALLATION	NTS
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